



Fortify Plus / Modeling Resin

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Date of issue: 03/13/2018

Version: 2.0

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : Fortify Plus / Modeling Resin

1.2. Recommended use and restrictions on use

Use of the substance/mixture : For RX only

1.3. Supplier

Manufacturer

Bisco, Inc.
1100 W. Irving Park Rd.
Schaumburg, IL 60193
T 1.847.534.6000 - F 1.847.891.5049
sales@bisco.com - www.bisco.com

1.4. Emergency telephone number

Emergency number : CHEMTREC - 24-Hour Hazmat Emergency Communications Center
Domestic: 1-800-424-9300 Outside the U.S.: 1-703-527-3887, collect calls accepted

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Flammable liquids Category 4	H227	Combustible liquid
Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 2	H319	Causes serious eye irritation
Specific target organ toxicity (single exposure) Category 3	H336	May cause drowsiness or dizziness

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS-US labeling

Hazard pictograms (GHS-US) :



Hazard statements (GHS-US) :

H227 - Combustible liquid
H315 - Causes skin irritation
H319 - Causes serious eye irritation
H336 - May cause drowsiness or dizziness

Precautionary statements (GHS-US) :

P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking
P261 - Avoid breathing vapors
P264 - Wash hands thoroughly after handling
P271 - Use only outdoors or in a well-ventilated area
P280 - Wear eye protection, face protection, protective gloves
P302+P352 - If on skin: Wash with plenty of Wash skin with soap and water
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P312 - Call a POISON CENTER, a doctor if you feel unwell
P321 - Specific treatment (see First aid measures on this label)
P332+P313 - If skin irritation occurs: Get medical advice/attention
P337+P313 - If eye irritation persists: Get medical advice/attention
P362+P364 - Take off contaminated clothing and wash it before reuse
P370+P378 - In case of fire: Use dry sand, extinguishing powder, foam, carbon dioxide (CO2) to extinguish
P403+P233 - Store in a well-ventilated place. Keep container tightly closed

Fortify Plus / Modeling Resin

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

P403+P235 - Store in a well-ventilated place. Keep cool
P405 - Store locked up
P501 - Dispose in a safe manner in accordance with local/national regulations

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS-US classification
Urethane Dimethacrylate	(CAS-No.) Proprietary	10 - 30	Skin Irrit. 2, H315 Eye Irrit. 2B, H320 STOT SE 3, H336
Tetrahydrofurfuryl Methacrylate	(CAS-No.) 2455-24-5	1 - 5	Flam. Liq. 4, H227 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Aquatic Acute 3, H402
Bisphenol A Dimethacrylate	(CAS-No.) 3253-39-2	1 - 5	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Call a poison center/doctor/physician if you feel unwell.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects : May cause drowsiness or dizziness.
Symptoms/effects after skin contact : Irritation.
Symptoms/effects after eye contact : Eye irritation.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

Fire hazard : Combustible liquid.
Reactivity : The product is non-reactive under normal conditions of use, storage and transport.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid breathing mist, vapors. Avoid contact with skin and eyes.

Fortify Plus / Modeling Resin

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Wear personal protective equipment. Use only outdoors or in a well-ventilated area. Avoid breathing mist, vapors. Avoid contact with skin and eyes.

Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool. Store locked up. Keep container tightly closed.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Urethane Dimethacrylate (Proprietary)
Not applicable

Tetrahydrofurfuryl Methacrylate (2455-24-5)
Not applicable

Bisphenol A Dimethacrylate (3253-39-2)
Not applicable

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Protective goggles

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Flowable paste.

Color : Pale yellow

Fortify Plus / Modeling Resin

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Odor	: Acrylic
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Log Pow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

Urethane Dimethacrylate (Proprietary)	
LD50 oral rat	N/A
LD50 dermal rat	N/A
LD50 dermal rabbit	N/A
LC50 inhalation rat (ppm)	N/A

Bisphenol A Dimethacrylate (3253-39-2)	
LD50 oral rat	> 5000 mg/kg (Rat)

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: Not classified

Fortify Plus / Modeling Resin

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified

Urethane Dimethacrylate (Proprietary)	
IARC group	4 - Probably not carcinogenic to humans

Reproductive toxicity : Not classified
Specific target organ toxicity – single exposure : May cause drowsiness or dizziness.

Urethane Dimethacrylate (Proprietary)	
LOAEL (oral,rat)	N/A mg/kg body weight
LOAEL (dermal,rat/rabbit)	N/A mg/kg body weight
LOAEC (inhalation,rat,gas)	N/A ppmV/4h
LOAEC (inhalation,rat,vapour)	N/A mg/l/4h
LOAEC (inhalation,rat,dust/mist/fume)	N/A mg/l/4h

Specific target organ toxicity – repeated exposure : Not classified

Urethane Dimethacrylate (Proprietary)	
LOAEL (oral,rat,90 days)	N/A mg/kg bodyweight/day
LOAEL (dermal,rat/rabbit,90 days)	N/A mg/kg bodyweight/day
LOAEC (inhalation,rat,gas,90 days)	N/A ppmV/6h/day
LOAEC (inhalation,rat,vapour,90 days)	N/A mg/l/6h/day
LOAEC (inhalation,rat,dust/mist/fume,90 days)	N/A mg/l/6h/day

Aspiration hazard : Not classified
Symptoms/effects : May cause drowsiness or dizziness.
Symptoms/effects after skin contact : Irritation.
Symptoms/effects after eye contact : Eye irritation.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

Tetrahydrofurfuryl Methacrylate (2455-24-5)	
LC50 fish 1	34.7 mg/l (LC50; 96 h; Pimephales promelas)

12.2. Persistence and degradability

Tetrahydrofurfuryl Methacrylate (2455-24-5)	
Persistence and degradability	Biodegradability in water: no data available. No (test)data on mobility of the substance available.

Bisphenol A Dimethacrylate (3253-39-2)	
Persistence and degradability	Biodegradability in soil: no data available.

12.3. Bioaccumulative potential

Tetrahydrofurfuryl Methacrylate (2455-24-5)	
Log Pow	1.3
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

Bisphenol A Dimethacrylate (3253-39-2)	
Log Pow	5.3 (QSAR)
Bioaccumulative potential	No bioaccumulation data available.

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Fortify Plus / Modeling Resin

Safety Data Sheet

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Effect on the global warming : No known effects from this product.
GWPmix comment : No known effects from this product.

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Other information : No supplementary information available.

TDG

Transport by sea

Air transport

SECTION 15: Regulatory information

15.1. US Federal regulations

Tetrahydrofurfuryl Methacrylate (2455-24-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

No additional information available

EU-Regulations

No additional information available

National regulations

No additional information available

15.3. US State regulations

No additional information available

SECTION 16: Other information

Revision date : 01/29/2018

Full text of H-phrases:

H227	Combustible liquid
H315	Causes skin irritation
H319	Causes serious eye irritation
H320	Causes eye irritation
H335	May cause respiratory irritation
H336	May cause drowsiness or dizziness
H402	Harmful to aquatic life

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SDS US (GHS HazCom 2012)

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product