



One-Step Plus

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Date of issue: 01/02/2018

Version: 2.0

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : One-Step Plus

1.2. Recommended use and restrictions on use

Use of the substance/mixture : For Rx Only

1.3. Supplier

Manufacturer

Bisco, Inc.
1100 W. Irving Park Rd.
Schaumburg, IL 60193
T 847.534.6000 - F 847.891.5049
sales@bisco.com - www.bisco.com

1.4. Emergency telephone number

Emergency number : CHEMTREC - 24-Hour Hazmat Emergency Communications Center
Domestic: 1-800-424-9300 Outside the U.S.: 1-703-527-3887, collect calls accepted

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Flammable liquids Category 2	H225	Highly flammable liquid and vapor
Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 2	H319	Causes serious eye irritation
Skin sensitization, Category 1	H317	May cause an allergic skin reaction

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS-US labeling

Hazard pictograms (GHS-US) :



Hazard statements (GHS-US) :

H225 - Highly flammable liquid and vapor
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation

Precautionary statements (GHS-US) :

P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking
P233 - Keep container tightly closed
P240 - Ground/Bond container and receiving equipment
P242 - Use only non-sparking tools
P243 - Take precautionary measures against static discharge
P261 - Avoid breathing vapors
P264 - Wash hands thoroughly after handling
P272 - Contaminated work clothing must not be allowed out of the workplace
P280 - Wear eye protection, face protection, protective gloves
P302+P352 - If on skin: Wash with plenty of Wash skin with soap and water
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P321 - Specific treatment (see First aid measures on this label)
P332+P313 - If skin irritation occurs: Get medical advice/attention
P337+P313 - If eye irritation persists: Get medical advice/attention
P362+P364 - Take off contaminated clothing and wash it before reuse

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P363 - Wash contaminated clothing before reuse
P370+P378 - In case of fire: Use carbon dioxide (CO₂), dry sand, nitrogen to extinguish
P403+P235 - Store in a well-ventilated place. Keep cool
P501 - Dispose in a safe manner in accordance with local/national regulations

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS-US classification
2-Hydroxyethyl Methacrylate	(CAS-No.) 868-77-9	10 - 30	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317
BisGMA	(CAS-No.) 1565-94-2	10 - 30	Skin Irrit. 2, H315 Eye Irrit. 2B, H320 Skin Sens. 1, H317
4-Dimethylaminobenzoic Acid	(CAS-No.) 619-84-1	1 - 5	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact : Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact : Eye irritation.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

Fire hazard : Highly flammable liquid and vapor.
Reactivity : Highly flammable liquid and vapor.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid contact with skin and eyes. Avoid breathing mist, vapors.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

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6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapors may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Avoid contact with skin and eyes. Avoid breathing mist, vapors.

Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ground/bond container and receiving equipment.

Storage conditions : Store in a well-ventilated place. Keep cool. Keep container tightly closed.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

2-Hydroxyethyl Methacrylate (868-77-9)

Not applicable

4-Dimethylaminobenzoic Acid (619-84-1)

Not applicable

BisGMA (1565-94-2)

Not applicable

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Yellow liquid.

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Color	: Straw colored, hazy
Odor	: Slight Acetone
Odor threshold	: No data available
pH	: 4 - 5
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: 56 °C
Flash point	: 20 °C
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Flammable liquid and vapor.
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Log Pow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: 2.6 - 12.8 vol %
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Highly flammable liquid and vapor.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

2-Hydroxyethyl Methacrylate (868-77-9)	
LD50 oral rat	5564 mg/kg body weight (Rat; Experimental value)
LD50 dermal rabbit	> 5000 mg/kg body weight (Rabbit; Experimental value)
ATE US (oral)	5564 mg/kg body weight
4-Dimethylaminobenzoic Acid (619-84-1)	
LD50 oral rat	> 5000 mg/kg (Rat)

Skin corrosion/irritation : Causes skin irritation.
pH: 4 - 5

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Serious eye damage/irritation	: Causes serious eye irritation. pH: 4 - 5
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity – single exposure	: Not classified
Specific target organ toxicity – repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Eye irritation.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

2-Hydroxyethyl Methacrylate (868-77-9)	
LC50 fish 1	227 mg/l (LC50; 96 h)
EC50 Daphnia 1	171 mg/l (NOEC; OECD 202: Daphnia sp. Acute Immobilisation Test; 48 h; Daphnia magna; Static system; Fresh water; Experimental value)
EC50 Daphnia 2	380 mg/l (EC50; OECD 202: Daphnia sp. Acute Immobilisation Test; 48 h; Daphnia magna; Static system; Fresh water; Experimental value)
Threshold limit algae 1	836 mg/l (ErC50; OECD 201: Alga, Growth Inhibition Test; 72 h; Pseudokirchneriella subcapitata; Static system; Fresh water; Experimental value)
Threshold limit algae 2	345 mg/l (EbC50; OECD 201: Alga, Growth Inhibition Test; 72 h; Pseudokirchneriella subcapitata; Static system; Fresh water; Experimental value)

12.2. Persistence and degradability

2-Hydroxyethyl Methacrylate (868-77-9)	
Persistence and degradability	Readily biodegradable in water. Biodegradability in soil: no data available. Adsorbs into the soil.

4-Dimethylaminobenzoic Acid (619-84-1)	
Persistence and degradability	Biodegradability in water: no data available.

12.3. Bioaccumulative potential

2-Hydroxyethyl Methacrylate (868-77-9)	
BCF fish 1	1.3 - 1.5 (BCF)
Log Pow	-0.55 - 0.49 (0.42; Experimental value; OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method; 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

4-Dimethylaminobenzoic Acid (619-84-1)	
Bioaccumulative potential	No bioaccumulation data available.

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Effect on the global warming : No known effects from this product.
GWPmix comment : No known effects from this product.

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SECTION 13: Disposal considerations

13.1. Disposal methods

- Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.
Additional information : Flammable vapors may accumulate in the container.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

- Transport document description : UN1090 Acetone, 3, II
UN-No.(DOT) : UN1090
Proper Shipping Name (DOT) : Acetone
Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT) : II - Medium Danger
Hazard labels (DOT) : 3 - Flammable liquid



- DOT Packaging Non Bulk (49 CFR 173.xxx) : 202
DOT Packaging Bulk (49 CFR 173.xxx) : 242
DOT Special Provisions (49 CFR 172.102) : IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized.
T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3)
TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.
DOT Packaging Exceptions (49 CFR 173.xxx) : 150
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 5 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 60 L
DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.
Emergency Response Guide (ERG) Number : 127
Other information : No supplementary information available.

TDG

Not applicable

Transport by sea

Not regulated

Air transport

Not regulated

SECTION 15: Regulatory information

15.1. US Federal regulations

2-Hydroxyethyl Methacrylate (868-77-9)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

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15.2. International regulations

CANADA

No additional information available

EU-Regulations

No additional information available

National regulations

No additional information available

15.3. US State regulations

No additional information available

SECTION 16: Other information

Revision date:12/12/2017

Full text of H-phrases:

H225	Highly flammable liquid and vapor
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H320	Causes eye irritation
H335	May cause respiratory irritation

SDS US (GHS HazCom 2012)

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product