



# Modeling Resin

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations  
Revision date: 7/6/2023 Supersedes: 3/13/2018 Version: 3.0

### SECTION 1: Identification

#### 1.1. Identification

Product form : Mixture  
Product name : Modeling Resin

#### 1.2. Recommended use and restrictions on use

Use of the substance/mixture : For Rx Only

#### 1.3. Supplier

##### Manufacturer

BISCO, Inc.  
1100 W. Irving Park Rd.  
Schaumburg, IL , 60193  
U.S.A.  
T 1-800-247-3368 or 1-847-534-6000  
[sales@bisco.com](mailto:sales@bisco.com) - [www.bisco.com](http://www.bisco.com)

#### 1.4. Emergency telephone number

Emergency number : CHEMTREC - 24-Hour Hazmat Emergency Communications Center  
Domestic: 1-800-424-9300 Outside the U.S.: 1-703-527-3887, collect calls accepted

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 2	H319	Causes serious eye irritation
Skin sensitization, Category 1	H317	May cause an allergic skin reaction
Specific target organ toxicity - Single exposure, Category 3, Respiratory tract irritation	H335	May cause respiratory irritation

Full text of H statements : see section 16

#### 2.2. GHS Label elements, including precautionary statements

##### GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Warning

Hazard statements (GHS US) :

H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction  
H319 - Causes serious eye irritation  
H335 - May cause respiratory irritation

Precautionary statements (GHS US) :

P261 - Avoid breathing fume, mist, vapors.  
P264 - Wash hands thoroughly after handling  
P272 - Contaminated work clothing must not be allowed out of the workplace.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection  
P302+P352 - If on skin: Wash with plenty of water and soap  
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.

# Modeling Resin

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P312 - Call a poison center/a doctor if you feel unwell

P321 - Specific treatment (see First aid measures on this label)

P332+P313 - If skin irritation occurs: Get medical advice/attention.

P337+P313 - If eye irritation persists: Get medical advice/attention.

P362+P364 - Take off contaminated clothing and wash it before reuse.

P403+P233 - Store in a well-ventilated place. Keep container tightly closed.

P501 - Dispose in a safe manner in accordance with local/national regulations

### 2.3. Other hazards which do not result in classification

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
Urethane Dimethacrylate	CAS-No.: Proprietary	10 - 30	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT SE 3, H335
Ethoxylated Bis A Dimethacrylate	CAS-No.: 41637-38-1	10 - 30	Aquatic Chronic 4, H413
Triethylene Glycol Dimethacrylate	CAS-No.: 109-16-0	10 - 30	Skin Sens. 1B, H317
Bisphenol A Dimethacrylate	CAS-No.: 3253-39-2	1 - 5	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335

Full text of hazard classes and H-statements : see section 16

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

First-aid measures general	: Call a poison center/doctor/physician if you feel unwell.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Call a poison center/doctor/physician if you feel unwell.

### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects	: May cause respiratory irritation.
Symptoms/effects after skin contact	: Irritation.
Symptoms/effects after eye contact	: Eye irritation.

# Modeling Resin

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

### 5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Toxic fumes may be released.

### 5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid breathing fume, mist, vapors. Avoid contact with skin and eyes.

#### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material.  
Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Wear personal protective equipment. Avoid breathing fume, mist, vapors. Avoid contact with skin and eyes.  
Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool. Keep container tightly closed.

# Modeling Resin

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

No additional information available

#### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.  
Environmental exposure controls : Avoid release to the environment.

#### 8.3. Individual protection measures/Personal protective equipment

<b>Hand protection:</b>
Protective gloves
<b>Eye protection:</b>
Safety glasses
<b>Skin and body protection:</b>
Wear suitable protective clothing
<b>Respiratory protection:</b>
In case of insufficient ventilation, wear suitable respiratory equipment

#### Personal protective equipment symbol(s):



### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Flowable Paste.
Color	: Pale Yellow
Odor	: Acrylic
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available

# Modeling Resin

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Explosion limits : No data available  
Explosive properties : No data available  
Oxidizing properties : No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified  
Acute toxicity (dermal) : Not classified  
Acute toxicity (inhalation) : Not classified

Ethoxylated Bis A Dimethacrylate (41637-38-1)	
LD50 oral rat	> 2000 mg/kg Source: ECHA
LD50 dermal rat	> 2000 mg/kg body weight (OECD 402: Acute Dermal Toxicity, 24 h, Rat, Male / female, Read-across, Dermal, 15 day(s))
Bisphenol A Dimethacrylate (3253-39-2)	
LD50 oral rat	> 5000 mg/kg (Rat, Oral)
Triethylene Glycol Dimethacrylate (109-16-0)	
LD50 oral rat	10837 mg/kg Source: NLM, THOMSON
LD50 dermal	> 2000 mg/kg body weight (US EPA, 14 day(s), Mouse, Male, Experimental value, Skin, 14 day(s))
ATE US (oral)	10837 mg/kg body weight

Skin corrosion/irritation : Causes skin irritation.

# Modeling Resin

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

<b>Ethoxylated Bis A Dimethacrylate (41637-38-1)</b>	
pH	4.7 (< 0.01 %, 20 °C, OECD 105: Water Solubility)
<b>Triethylene Glycol Dimethacrylate (109-16-0)</b>	
pH	6.8 - 7.2
Serious eye damage/irritation	: Causes serious eye irritation.
<b>Ethoxylated Bis A Dimethacrylate (41637-38-1)</b>	
pH	4.7 (< 0.01 %, 20 °C, OECD 105: Water Solubility)
<b>Triethylene Glycol Dimethacrylate (109-16-0)</b>	
pH	6.8 - 7.2
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: May cause respiratory irritation.
<b>Urethane Dimethacrylate (Proprietary)</b>	
STOT-single exposure	May cause respiratory irritation.
<b>Bisphenol A Dimethacrylate (3253-39-2)</b>	
STOT-single exposure	May cause respiratory irritation.
STOT-repeated exposure	: Not classified
<b>Triethylene Glycol Dimethacrylate (109-16-0)</b>	
LOAEC (inhalation, rat, gas, 90 days)	350 ppm Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study), Remarks on results: other:
NOAEL (oral, rat, 90 days)	1000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
NOAEC (inhalation, rat, gas, 90 days)	100 ppm Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study), Remarks on results: other:
Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available
<b>Ethoxylated Bis A Dimethacrylate (41637-38-1)</b>	
Viscosity, kinematic	No data available in the literature
Symptoms/effects	: May cause respiratory irritation.
Symptoms/effects after skin contact	: Irritation.
Symptoms/effects after eye contact	: Eye irritation.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

<b>Ethoxylated Bis A Dimethacrylate (41637-38-1)</b>	
LC50 - Fish [1]	> 100 mg/l Source: ECAH
EC50 72h - Algae [1]	> 100 mg/l Source: ECAH

# Modeling Resin

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

<b>Bisphenol A Dimethacrylate (3253-39-2)</b>	
LC50 - Fish [1]	0.232 mg/l Source: ECOSAR Class
EC50 - Crustacea [1]	0.658 mg/l Source: ECOSAR Class
EC50 96h - Algae [1]	5.278 mg/l Source: ECOSAR Class
<b>Triethylene Glycol Dimethacrylate (109-16-0)</b>	
LC50 - Fish [1]	16.4 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)
EC50 72h - Algae [1]	> 100 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 72h - Algae [2]	72.8 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
ErC50 algae	> 100 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Nominal concentration)
LOEC (chronic)	100 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	32 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

### 12.2. Persistence and degradability

<b>Ethoxylated Bis A Dimethacrylate (41637-38-1)</b>	
Persistence and degradability	Not readily biodegradable in water.
<b>Bisphenol A Dimethacrylate (3253-39-2)</b>	
Persistence and degradability	Biodegradability in soil: no data available.
<b>Triethylene Glycol Dimethacrylate (109-16-0)</b>	
Persistence and degradability	Readily biodegradable in water.

### 12.3. Bioaccumulative potential

<b>Ethoxylated Bis A Dimethacrylate (41637-38-1)</b>	
Partition coefficient n-octanol/water (Log Pow)	5.62 (Practical experience/observation, OECD 117: Partition Coefficient (n-octanol/water), HPLC method)
Bioaccumulative potential	High potential for bioaccumulation (Log Kow > 5).
<b>Bisphenol A Dimethacrylate (3253-39-2)</b>	
Partition coefficient n-octanol/water (Log Pow)	5.3 (QSAR)
Bioaccumulative potential	No bioaccumulation data available.
<b>Triethylene Glycol Dimethacrylate (109-16-0)</b>	
Partition coefficient n-octanol/water (Log Pow)	2.3 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

### 12.4. Mobility in soil

<b>Ethoxylated Bis A Dimethacrylate (41637-38-1)</b>	
Surface tension	No data available in the literature
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.56 - 3.88 (log Koc, Calculated value)

# Modeling Resin

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Ethoxylated Bis A Dimethacrylate (41637-38-1)	
Ecology - soil	Low potential for mobility in soil.
Bisphenol A Dimethacrylate (3253-39-2)	
Mobility in soil	3.891 Source: Quantitative Structure Activity Relation
Triethylene Glycol Dimethacrylate (109-16-0)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.89 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil.

### 12.5. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

## SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

### 14.1. UN number

Not regulated for transport

### 14.2. UN proper shipping name

Proper Shipping Name (DOT) : Not applicable  
Proper Shipping Name (TDG) : Not applicable  
Proper Shipping Name (IMDG) : Not applicable  
Proper Shipping Name (IATA) : Not applicable

### 14.3. Transport hazard class(es)

**DOT**  
Transport hazard class(es) (DOT) : Not applicable

**TDG**  
Transport hazard class(es) (TDG) : Not applicable

**IMDG**  
Transport hazard class(es) (IMDG) : Not applicable

**IATA**  
Transport hazard class(es) (IATA) : Not applicable

### 14.4. Packing group

Packing group (DOT) : Not applicable  
Packing group (TDG) : Not applicable  
Packing group (IMDG) : Not applicable  
Packing group (IATA) : Not applicable



# Modeling Resin

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### 14.5. Environmental hazards

Other information : No supplementary information available.

### 14.6. Special precautions for user

#### DOT

No data available

#### TDG

No data available

#### IMDG

No data available

#### IATA

No data available

### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory, except for:

Urethane Dimethacrylate	CAS-No. Proprietary	10 - 30%
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This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

### 15.2. International regulations

#### CANADA

##### Ethoxylated Bis A Dimethacrylate (41637-38-1)

Listed on the Canadian DSL (Domestic Substances List)

##### Bisphenol A Dimethacrylate (3253-39-2)

Listed on the Canadian DSL (Domestic Substances List)

##### Triethylene Glycol Dimethacrylate (109-16-0)

Listed on the Canadian DSL (Domestic Substances List)

#### EU-Regulations

No additional information available

#### National regulations

##### Triethylene Glycol Dimethacrylate (109-16-0)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

# Modeling Resin

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### 15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

### SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date : 07/06/2023

Full text of H-phrases	
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H335	May cause respiratory irritation
H413	May cause long lasting harmful effects to aquatic life

Indication of changes:			
Section	Changed item	Change	Comments
	Revision date	Added	
	Signal word (GHS US)	Added	
	Precautionary statements (GHS US)	Modified	
	Hazard statements (GHS US)	Modified	
	Supersedes	Added	
	Issue date	Removed	
1	Name	Modified	
2.1	GHS-US classification	Modified	
3	Composition/Information on ingredients	Modified	
4	Symptoms/effects	Modified	
5.2	Fire hazard	Removed	
6	Methods for cleaning up	Modified	
6	Emergency procedures	Modified	
7.1	Precautions for safe handling	Modified	
7.2	Storage conditions	Modified	
10	Conditions to avoid	Modified	

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.