



Quick-Die Base

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Date of issue: 08/03/2018

Version: 2.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Product name : Quick-Die Base

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture : For RX only

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Manufacturer:

Bisco, Inc. 1100 W Irving Park Road, Schaumburg, IL 60193 USA
1-847-534-6000, during normal business hours
www.bisco.com

EC Representative:

Bisico France, 208, allée de la Coudoulette, 13680 Lançon de Provence, France
Telephone: 33-4-90-42-92-92

1.4. Emergency telephone number

Emergency number : CHEMTREC - 24-Hour Hazmat Emergency Communications Center
Domestic: 1-800-424-9300 Outside the U.S.: 1-703-527-3887, collect calls accepted

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Serious eye damage/eye irritation, Category H319
2

Full text of H statements : see section 16

Adverse physicochemical, human health and environmental effects

Causes serious eye irritation.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS07

Signal word (CLP) : Warning
Hazard statements (CLP) : H319 - Causes serious eye irritation
Precautionary statements (CLP) : P264 - Wash hands thoroughly after handling
P280 - Wear eye protection, face protection, protective gloves
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P337+P313 - If eye irritation persists: Get medical advice/attention

2.3. Other hazards

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

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3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Masil XL-1 Cross Linker (Methyl Hydrogen Dimethyl Polysiloxanes)	(CAS-No.) Proprietary	30 - 50	Eye Irrit. 2, H319
Octamethylcyclotetrasiloxane	(CAS-No.) 556-67-2 (EC-No.) 209-136-7 (EC Index-No.) 014-018-00-1	< 0.5	Repr. 2, H361f Aquatic Chronic 4, H413 Flam. Liq. 3, H226

Full text of H-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Wash skin with plenty of water.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after eye contact	: Eye irritation.
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4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
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5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire	: Toxic fumes may be released.
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5.3. Advice for firefighters

Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures	: Ventilate spillage area. Avoid contact with skin and eyes.
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6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
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6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up	: Take up liquid spill into absorbent material.
Other information	: Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment.
Hygiene measures	: Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions	: Store in a well-ventilated place. Keep cool.
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7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

Hand protection:

Protective gloves

Eye protection:

Protective goggles

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Viscuos liquid.
Colour	: Blue.
Odour	: Characteristic odour.
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Not applicable
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Log Pow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

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10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified

Acute toxicity (dermal) : Not classified

Acute toxicity (inhalation) : Not classified

Masil XL-1 Cross Linker (Methyl Hydrogen Dimethyl Polysiloxanes) (Proprietary)	
LD50 oral rat	> 2000 mg/kg
LD50 dermal rat	N/A
LD50 dermal rabbit	> 2000 mg/kg
LC50 inhalation rat (ppm)	N/A
LC50 inhalation rat (Dust/Mist - mg/l/4h)	N/A mg/l/4h
LC50 inhalation rat (Vapours - mg/l/4h)	N/A mg/l/4h

Octamethylcyclotetrasiloxane (556-67-2)	
LD50 oral rat	> 4800 mg/kg (Rat; Equivalent or similar to OECD 401; Experimental value)
LD50 dermal rat	> 2400 mg/kg bodyweight (Rat; Experimental value; Equivalent or similar to OECD 402)
LD50 dermal rabbit	> 4640 mg/kg (Rabbit)
LC50 inhalation rat (mg/l)	36 mg/l/4h (Rat; Experimental value)

Skin corrosion/irritation : Not classified

Serious eye damage/irritation : Causes serious eye irritation.

Respiratory or skin sensitisation : Not classified

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Not classified

STOT-single exposure : Not classified

Masil XL-1 Cross Linker (Methyl Hydrogen Dimethyl Polysiloxanes) (Proprietary)	
LOAEL (oral, rat)	N/A mg/kg bodyweight
LOAEL (dermal, rat/rabbit)	N/A mg/kg bodyweight
LOAEC (inhalation, rat, gas)	N/A ppmv/4h
LOAEC (inhalation, rat, vapour)	N/A mg/l/4h
LOAEC (inhalation, rat, dust/mist/fume)	N/A mg/l/4h

STOT-repeated exposure : Not classified

Masil XL-1 Cross Linker (Methyl Hydrogen Dimethyl Polysiloxanes) (Proprietary)	
LOAEL (oral, rat, 90 days)	N/A mg/kg bodyweight/day
LOAEL (dermal, rat/rabbit, 90 days)	N/A mg/kg bodyweight/day
LOAEC (inhalation, rat, gas, 90 days)	N/A ppmv/6h/day
LOAEC (inhalation, rat, vapour, 90 days)	N/A mg/l/6h/day
LOAEC (inhalation, rat, dust/mist/fume, 90 days)	N/A mg/l/6h/day

Aspiration hazard : Not classified

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SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
Acute aquatic toxicity	: Not classified
Chronic aquatic toxicity	: Not classified

Octamethylcyclotetrasiloxane (556-67-2)	
LC50 fish 2	> 500 mg/l (LC50; 96 h; Brachydanio rerio; Static system; Fresh water)
EC50 Daphnia 2	> 0.015 mg/l (EC50; EPA OTS 797.1300; 48 h; Daphnia magna; Flow-through system; Fresh water; Experimental value)
Threshold limit algae 1	> 0.022 mg/l (EC50; EPA OTS 797.1050; 96 h; Selenastrum capricornutum; Fresh water)

12.2. Persistence and degradability

Octamethylcyclotetrasiloxane (556-67-2)	
Persistence and degradability	Not readily biodegradable in water. Low potential for mobility in soil.

12.3. Bioaccumulative potential

Octamethylcyclotetrasiloxane (556-67-2)	
BCF fish 1	12400 (BCF; Other; 672 h; Pimephales promelas; Flow-through system; Experimental value)
Log Pow	4.45 - 5.1 (Literature; 6.488; Experimental value; Other; 25.1 °C)
Bioaccumulative potential	High potential for bioaccumulation (BCF > 5000).

12.4. Mobility in soil

Octamethylcyclotetrasiloxane (556-67-2)	
Log Koc	log Koc, OECD 106: Adsorption/Desorption Using a Batch Equilibrium Method; 4.22; Experimental value; GLP

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

14.1. UN number

UN-No. (ADR)	: Not applicable
UN-No. (IMDG)	: Not applicable
UN-No. (IATA)	: Not applicable
UN-No. (ADN)	: Not applicable
UN-No. (RID)	: Not applicable

14.2. UN proper shipping name

Proper Shipping Name (ADR)	: Not applicable
Proper Shipping Name (IMDG)	: Not applicable
Proper Shipping Name (IATA)	: Not applicable
Proper Shipping Name (ADN)	: Not applicable
Proper Shipping Name (RID)	: Not applicable

14.3. Transport hazard class(es)

ADR

Transport hazard class(es) (ADR) : Not applicable

IMDG

Transport hazard class(es) (IMDG) : Not applicable

IATA

Transport hazard class(es) (IATA) : Not applicable

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ADN

Transport hazard class(es) (ADN) : Not applicable

RID

Transport hazard class(es) (RID) : Not applicable

14.4. Packing group

Packing group (ADR) : Not applicable

Packing group (IMDG) : Not applicable

Packing group (IATA) : Not applicable

Packing group (ADN) : Not applicable

Packing group (RID) : Not applicable

14.5. Environmental hazards

Dangerous for the environment : No

Marine pollutant : No

Other information : No supplementary information available

14.6. Special precautions for user

- Overland transport

No data available

- Transport by sea

No data available

- Air transport

No data available

- Inland waterway transport

No data available

- Rail transport

No data available

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

15.1.2. National regulations

Germany

VwVwS Annex reference : Water hazard class (WGK) 3, severe hazard to waters (Classification according to VwVwS, Annex 4)

12th Ordinance Implementing the Federal Immission Control Act - 12.BImSchV : Is not subject of the 12. BImSchV (Hazardous Incident Ordinance)

Netherlands

SZW-lijst van kankerverwekkende stoffen : None of the components are listed

SZW-lijst van mutagene stoffen : None of the components are listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Borstvoeding : None of the components are listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Vruchtbaarheid : Octamethylcyclotetrasiloxane is listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Ontwikkeling : None of the components are listed

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15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Revision date :07/30/2018

Full text of H- and EUH-statements:

Aquatic Chronic 4	Hazardous to the aquatic environment — Chronic Hazard, Category 4
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Flam. Liq. 3	Flammable liquids, Category 3
Repr. 2	Reproductive toxicity, Category 2
H226	Flammable liquid and vapour
H319	Causes serious eye irritation
H361f	Suspected of damaging fertility
H413	May cause long lasting harmful effects to aquatic life

SDS EU (REACH Annex II)

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product