



Fortify Plus / Modeling Resin

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Date of issue: 08/03/2018

Version: 2.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Product name : Fortify Plus / Modeling Resin

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture : For RX only

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Manufacturer:

Bisco, Inc. 1100 W Irving Park Road, Schaumburg, IL 60193 USA
1-847-534-6000, during normal business hours
www.bisco.com

EC Representative:

Bisico France, 208, allée de la Coudoulette, 13680 Lançon de Provence, France
Telephone: 33-4-90-42-92-92

1.4. Emergency telephone number

Emergency number : CHEMTREC - 24-Hour Hazmat Emergency Communications Center
Domestic: 1-800-424-9300 Outside the U.S.: 1-703-527-3887, collect calls accepted

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Serious eye damage/eye irritation, Category 2
H319
Specific target organ toxicity — Single exposure, Category 3, Narcosis
H336
Full text of H statements : see section 16

Adverse physicochemical, human health and environmental effects

May cause drowsiness or dizziness. Causes serious eye irritation.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS07

Signal word (CLP) :

Warning

Hazardous ingredients :

Urethane Dimethacrylate

Hazard statements (CLP) :

H319 - Causes serious eye irritation
H336 - May cause drowsiness or dizziness

Precautionary statements (CLP) :

P261 - Avoid breathing vapours
P264 - Wash hands thoroughly after handling
P271 - Use only outdoors or in a well-ventilated area
P280 - Wear eye protection, face protection, protective gloves
P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P312 - Call a POISON CENTER, a doctor if you feel unwell.
P337+P313 - If eye irritation persists: Get medical advice/attention
P403+P233 - Store in a well-ventilated place. Keep container tightly closed
P405 - Store locked up
P501 - Dispose of contents and container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation, a licensed hazardous-

Fortify Plus / Modeling Resin

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

waste disposal contractor or collection site except for empty clean containers which can be disposed of as non-hazardous waste, a hazardous or special waste collection point, an approved waste disposal plant.

2.3. Other hazards

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Urethane Dimethacrylate	(CAS-No.) Proprietary	10 - 30	Eye Irrit. 2, H319 STOT SE 3, H336
Tetrahydrofurfuryl Methacrylate	(CAS-No.) 2455-24-5	1 - 5	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335
Bisphenol A Dimethacrylate	(CAS-No.) 3253-39-2 (EC-No.) 221-846-9	1 - 5	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335

Full text of H-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

- First-aid measures general : Call a poison center or a doctor if you feel unwell.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact : Wash skin with plenty of water.
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/effects : May cause drowsiness or dizziness.
Symptoms/effects after eye contact : Eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid breathing mist, vapours. Avoid contact with skin and eyes.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

Fortify Plus / Modeling Resin

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Use only outdoors or in a well-ventilated area. Avoid breathing mist, vapours. Avoid contact with skin and eyes. Wear personal protective equipment.
Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

Hand protection:

Protective gloves

Eye protection:

Protective goggles

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Appearance : Flowable paste.
Colour : Pale yellow.
Odour : Acrylic.
Odour threshold : No data available
pH : No data available
Relative evaporation rate (butylacetate=1) : No data available
Melting point : Not applicable
Freezing point : No data available
Boiling point : No data available
Flash point : No data available
Auto-ignition temperature : No data available
Decomposition temperature : No data available
Flammability (solid, gas) : Not applicable
Vapour pressure : No data available
Relative vapour density at 20 °C : No data available

Fortify Plus / Modeling Resin

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Relative density	: No data available
Solubility	: No data available
Log Pow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Urethane Dimethacrylate (Proprietary)	
LD50 oral rat	N/A
LD50 dermal rat	N/A
LD50 dermal rabbit	N/A
LC50 inhalation rat (ppm)	N/A
LC50 inhalation rat (Dust/Mist - mg/l/4h)	N/A mg/l/4h
LC50 inhalation rat (Vapours - mg/l/4h)	N/A mg/l/4h

Bisphenol A Dimethacrylate (3253-39-2)	
LD50 oral rat	> 5000 mg/kg (Rat)

Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified

STOT-single exposure : May cause drowsiness or dizziness.

Urethane Dimethacrylate (Proprietary)	
LOAEL (oral, rat)	N/A mg/kg bodyweight
LOAEL (dermal, rat/rabbit)	N/A mg/kg bodyweight
LOAEC (inhalation, rat, gas)	N/A ppmv/4h
LOAEC (inhalation, rat, vapour)	N/A mg/l/4h
LOAEC (inhalation, rat, dust/mist/fume)	N/A mg/l/4h

STOT-repeated exposure : Not classified

Fortify Plus / Modeling Resin

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Urethane Dimethacrylate (Proprietary)	
LOAEL (oral, rat, 90 days)	N/A mg/kg bodyweight/day
LOAEL (dermal, rat/rabbit, 90 days)	N/A mg/kg bodyweight/day
LOAEC (inhalation, rat, gas, 90 days)	N/A ppmv/6h/day
LOAEC (inhalation, rat, vapour, 90 days)	N/A mg/l/6h/day
LOAEC (inhalation, rat, dust/mist/fume, 90 days)	N/A mg/l/6h/day

Aspiration hazard : Not classified

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

Acute aquatic toxicity : Not classified

Chronic aquatic toxicity : Not classified

Tetrahydrofurfuryl Methacrylate (2455-24-5)

LC50 fish 1 : 34.7 mg/l (LC50; 96 h; Pimephales promelas)

12.2. Persistence and degradability

Tetrahydrofurfuryl Methacrylate (2455-24-5)

Persistence and degradability : Biodegradability in water: no data available. No (test) data on mobility of the substance available.

Bisphenol A Dimethacrylate (3253-39-2)

Persistence and degradability : Biodegradability in soil: no data available.

12.3. Bioaccumulative potential

Tetrahydrofurfuryl Methacrylate (2455-24-5)

Log Pow : 1.3

Bioaccumulative potential : Low potential for bioaccumulation (Log Kow < 4).

Bisphenol A Dimethacrylate (3253-39-2)

Log Pow : 5.3 (QSAR)

Bioaccumulative potential : No bioaccumulation data available.

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

14.1. UN number

UN-No. (ADR) : Not applicable

UN-No. (IMDG) : Not applicable

UN-No. (IATA) : Not applicable

UN-No. (ADN) : Not applicable

UN-No. (RID) : Not applicable

14.2. UN proper shipping name

Proper Shipping Name (ADR) : Not applicable

Proper Shipping Name (IMDG) : Not applicable

Proper Shipping Name (IATA) : Not applicable

Proper Shipping Name (ADN) : Not applicable

Proper Shipping Name (RID) : Not applicable

Fortify Plus / Modeling Resin

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

14.3. Transport hazard class(es)

ADR

Transport hazard class(es) (ADR) : Not applicable

IMDG

Transport hazard class(es) (IMDG) : Not applicable

IATA

Transport hazard class(es) (IATA) : Not applicable

ADN

Transport hazard class(es) (ADN) : Not applicable

RID

Transport hazard class(es) (RID) : Not applicable

14.4. Packing group

Packing group (ADR) : Not applicable

Packing group (IMDG) : Not applicable

Packing group (IATA) : Not applicable

Packing group (ADN) : Not applicable

Packing group (RID) : Not applicable

14.5. Environmental hazards

Dangerous for the environment : No

Marine pollutant : No

Other information : No supplementary information available

14.6. Special precautions for user

- Overland transport

No data available

- Transport by sea

No data available

- Air transport

No data available

- Inland waterway transport

No data available

- Rail transport

No data available

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

15.1.2. National regulations

Germany

VwVwS Annex reference : Water hazard class (WGK) 3, severe hazard to waters (Classification according to VwVwS, Annex 4)

12th Ordinance Implementing the Federal Immission Control Act - 12.BImSchV : Is not subject of the 12. BImSchV (Hazardous Incident Ordinance)

Fortify Plus / Modeling Resin

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Netherlands

SZW-lijst van kankerverwekkende stoffen : None of the components are listed
SZW-lijst van mutagene stoffen : None of the components are listed
NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Borstvoeding : None of the components are listed
NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Vruchtbaarheid : None of the components are listed
NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Ontwikkeling : None of the components are listed

Denmark

Recommendations Danish Regulation : Young people below the age of 18 years are not allowed to use the product

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Revision date : 01/30/2018 07/13/2018

Full text of H- and EUH-statements:

Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Skin Irrit. 2	Skin corrosion/irritation, Category 2
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Narcosis
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation
H315	Causes skin irritation
H319	Causes serious eye irritation
H335	May cause respiratory irritation
H336	May cause drowsiness or dizziness

SDS EU (REACH Annex II)

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product